



Assembly instructions

Triumph™ LX 2-leg

Electric height adjustable table base

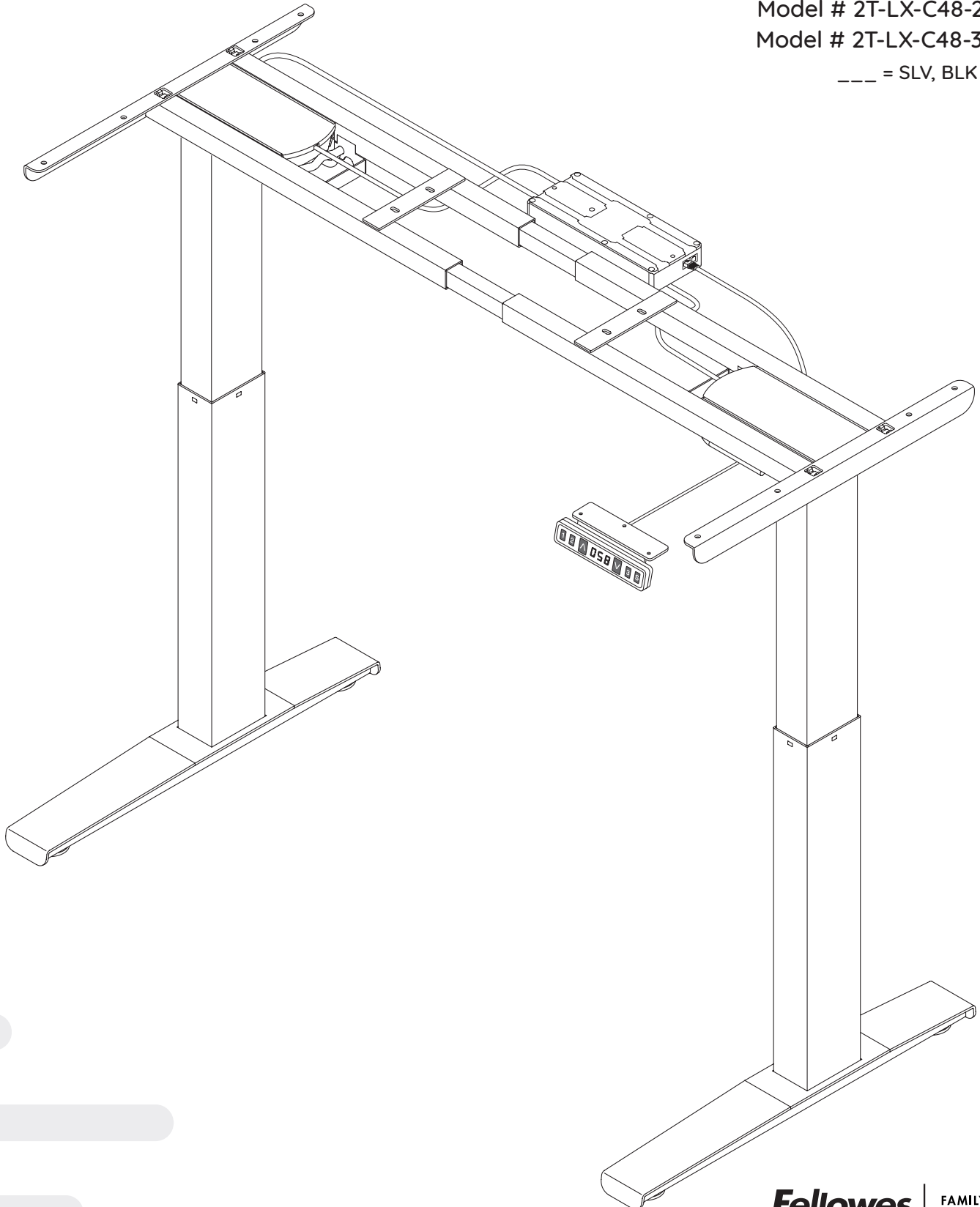
Model # 2T-LX-C36-24-____

Model # 2T-LX-C36-30-____

Model # 2T-LX-C48-24-____

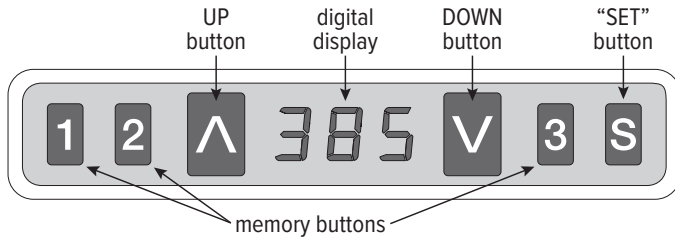
Model # 2T-LX-C48-30-____

____ = SLV, BLK or WHT



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Important

- Before operating the table, the initialization procedure must be completed. See Step 9 on page 7.

General operation

- Move the table up or down by pressing UP ▲ or DOWN ▼ until the worksurface reaches the desired height.
- The table will continue to move up or down until you release the button or until the maximum or minimum height is reached.

Table movement stops when you release the UP ▲ or DOWN ▼ button.

Memory stop positions

- Up to three memory stop positions can be used to save specific heights of the worksurface. To set a specific position:
 - Raise or lower the table to the position you want to save.
 - The display on the digital keypad shows the worksurface height.
 - Press and release the **S** button. Then press the desired memory button (**1**, **2** or **3**) within the next 3 seconds.
 - Position 1, 2 or 3 is now saved.
- To move the worksurface to a memory stop position:
 - Press and hold the desired memory button (**1**, **2** or **3**).
 - The worksurface will move to the saved position and then stop.

If you release the memory button before the saved position is reached, table movement will stop.

Lower stop position

- To set the lower stop position (the minimum height of the table):
 - Raise or lower the table to the desired minimum height.
 - Press and hold **S**, then press and hold **1**. Continue to press both buttons for about 3 seconds.
 - The letter “L” appears on the display. This means the minimum height of the table is locked at its current position.
 - Release both buttons.
- To erase the lower stop position:
 - With the table at its lower stop position, press and hold **S**, then press and hold **2**. Continue to press both buttons for about 3 seconds.
 - The letter “C” appears on the display, indicating the lower stop position has been erased.
 - Release both buttons.

If there is a memory stop position lower than the lower stop position, the memory stop will be erased.



Upper stop position

- To set the upper stop position (the maximum height of the table):
 - Raise or lower the table to the desired maximum height.
 - Press and hold **S**, then press and hold **3**. Continue to press both buttons for about 3 seconds.
 - The letter “L” appears on the display. This means the maximum height of the table is locked at its current position.
 - Release both buttons.
- To erase the upper stop position:
 - With the table at its upper stop position, press and hold **S**, then press and hold **2**. Continue to press both buttons for about 3 seconds.
 - The letter “C” appears on the display, indicating the upper stop position has been erased.
 - Release both buttons.

If there is a memory stop position higher than the upper stop position, the memory stop will be erased.

Changing the height display units

- To change the display units from centimeters to inches or from inches to centimeters:
 - Press and hold **S**, then press and hold the DOWN ▼ button. Continue to press both buttons for about 3 seconds.
 - The height information will change between centimeters and inches.
 - Release both buttons.

There are 2.54 centimeters per inch. This makes it easy to tell what the current display units are. For example, if the table is about three feet high, the display will read approximately either 36.0 (inches) or 090 (centimeters).

Adjusting the height readout

- To set the display height of the table to account for different worksurface thicknesses:
 - Move the table to the lowest position by pressing the DOWN ▼ button.
 - Measure and record the height of the top of the worksurface.
 - Press and hold **S** until the first LED number blinks.
 - Press and hold UP ▲ or DOWN ▼, changing the number in the first LED position to the number desired.
 - Press and hold **S** again until the second LED number blinks.
 - Press and hold UP ▲ or DOWN ▼, changing the number in the second LED position to the number desired.
 - Press and hold **S** again until the third LED number blinks.
 - Press and hold UP ▲ or DOWN ▼, changing the number in the third LED position to the number desired.
 - Finish setting this new height readout by pressing **S** one more time.
- The new height readout is now ready to use.

In inch format, the minimum adjustable amount (third digit) is 0.5". (The third digit will be either 0 or 5.) In centimeter format, the minimum adjustable amount (third digit) is 1 cm. (The third digit will be 0 through 9.)



Reset the table to factory settings (re-initialization)

- To reset the table to factory settings, re-initialize the control unit using the keypad.
 - Be sure there are no obstacles under the table that would prevent it from reaching its lowest position.
 - Press and hold the UP ▲ and DOWN ▼ buttons simultaneously for more than 3 seconds. The legs will begin to move down at half speed of normal operation.
 - Continue to hold the UP ▲ and DOWN ▼ buttons.
 - The legs will move down to the lowest position, then rebound $\frac{1}{16}$ " to $\frac{3}{16}$ " (2mm to 5mm) and stop.
 - Release the UP ▲ and DOWN ▼ buttons at the same time. This completes the re-initialization procedure.

If one or more motors are changed in a system, the table must be reset to factory settings.

Adjust gyro anti-collision sensitivity

- The default anti-collision sensitivity is G-1. To increase or decrease the sensitivity of the table to obstacles in the path of its movement:
 - Press and hold the **S** button for more than 5 seconds. The display shows "---".
 - Release **S** and, within 3 seconds, press the **3** button. The display shows "G-X", where X is a number from 0 to 4.
 - Press the UP ▲ or DOWN ▼ button to increase or decrease the gyro sensitivity level. There are five levels of sensitivity: "G-0", "G-1", "G-2", "G-3" and "G-4". "G-4" indicates the highest sensitivity and "G-0" is no gyro sensitivity.
 - Press and hold the **S** button for more than 3 seconds. This completes the adjustment.

If the legs do not move when general operation is attempted, the gyro sensitivity adjustment may be too high.

Error codes

Error Code	Description	Troubleshooting
E01	Leg malfunction	1. Check that the leg cables are securely plugged into the leg and control unit. 2. Inner parts of leg are broken. Replace the leg.
E03	Table top overload	1. Remove some weight from the table.
E04	Control unit malfunction	1. Re-initialize the system.
E05	Keypad button stuck	1. Toggle the button to restore normal function. 2. Replace the keypad if the button remains stuck.
E06	Communication interruption	1. Check the cable connection between the keypad and control unit. Verify that the cable is securely plugged into the control unit. 2. If the problem is not resolved, replace the keypad or control unit.
E12	Gyro error	1. Communication is abnormal; power ON to normalize communication. 2. Table is tilted; straighten table or wait one minute before operating table.

IMPORTANT: The table should be re-initialized after every 1,000 cycles; every six months; or if power is cut or cable is unplugged accidentally.
When re-initializing, be sure there are no obstacles under the table that would prevent it from reaching its lowest position



Triumph™ LX 2-leg

Electric height adjustable table base

Please contact Customer Service with any questions or comments at 800.833.3746 or visit our website at esiergo.com

LIMITED WARRANTY

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