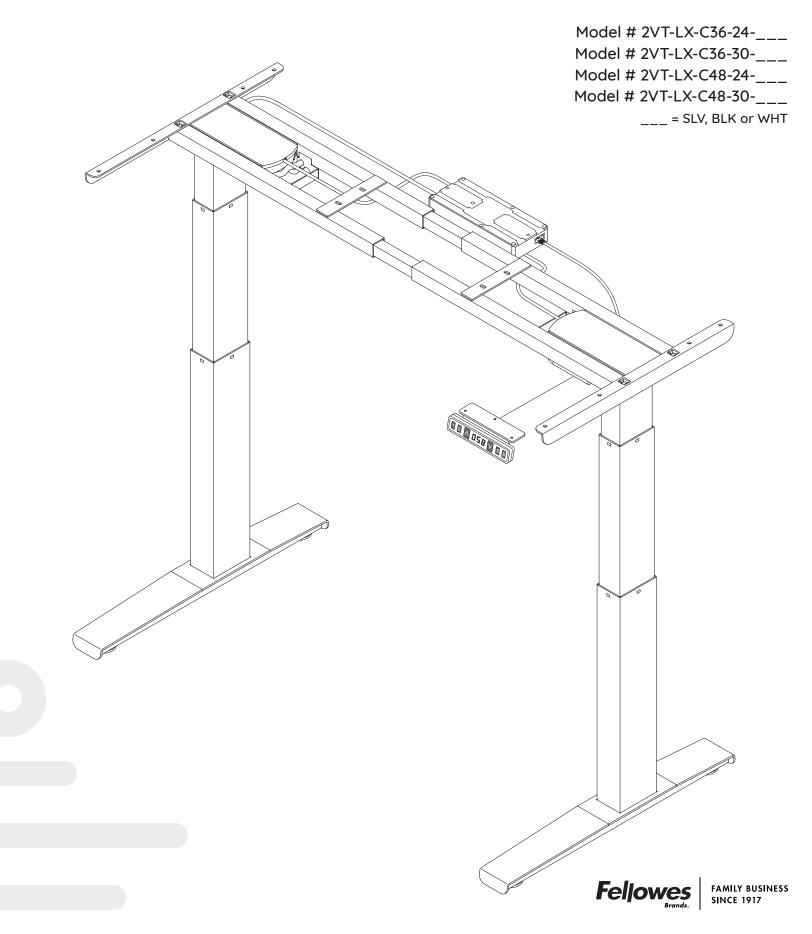
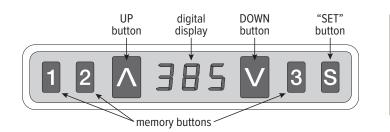


Victory[™]LX 2-leg

Electric height adjustable table base





General operation

- Move the table up or down by pressing UP ▲ or DOWN ▼ until the worksurface reaches the desired height.
- The table will continue to move up or down until you release the button or until the maximum or minimum height is reached.

Memory stop positions

- Up to three memory stop positions can be used to save specific heights of the worksurface. To set a specific position:
 - Raise or lower the table to the position you want to save.
 - The display on the digital keypad shows the worksurface height.
 - Press and release the S button. Then press the desired memory button (1, 2 or 3) within the next 3 seconds.
 - Position 1, 2 or 3 is now saved.
- To move the worksurface to a memory stop position:
 - Press and hold the desired memory button (1, 2 or 3).
 - The worksurface will move to the saved position and then stop.

Lower stop position

- To set the lower stop position (the minimum height of the table):
 - Raise or lower the table to the desired minimum height.
 - Press and hold S, then press and hold 1. Continue to press both buttons for about 3 seconds.
 - The letter "L" appears on the display. This means the minimum height of the table is locked at its current position.
 - Release both buttons.
- To erase the lower stop position:
 - With the table at its lower stop position, press and hold S, then press and hold 2.
 Continue to press both buttons for about 3 seconds.
 - The letter "**C**" appears on the display, indicating the lower stop position has been erased.
 - Release both buttons.

Table movement stops when you release the UP \blacktriangle or DOWN \checkmark button.

Before operating the table, the initialization procedure

must be completed. See Step 9 on page 7.

Important

•

If you release the memory button before the saved position is reached, table movement will stop.

If there is a memory stop position lower than the lower stop position, the memory stop will be erased.

Upper stop position

- To set the upper stop position (the maximum height of the table):
 - Raise or lower the table to the desired maximum height.
 - Press and hold S, then press and hold 3. Continue to press both buttons for about 3 seconds.
 - The letter "L" appears on the display. This means the maximum height of the table is locked at its current position.
 - Release both buttons.
- To erase the upper stop position:
 - With the table at its upper stop position, press and hold S, then press and hold 2.
 Continue to press both buttons for about 3 seconds.
 - The letter "C" appears on the display, indicating the upper stop position has been erased.
 - Release both buttons.

Changing the height display units

- To change the display units from centimeters to inches or from inches to centimeters:
 - Press and hold S, then press and hold the DOWN ▼ button. Continue to press both buttons for about 3 seconds.
 - The height information will change between centimeters and inches.
 - Release both buttons.

Adjusting the height readout

- To set the display height of the table to account for different worksurface thicknesses:
 - Move the table to the lowest position by pressing the DOWN \checkmark button.
 - Measure and record the height of the top of the worksurface.
 - Press and hold **S** until the <u>first</u> LED number blinks.
 - Press and hold UP ▲ or DOWN ▼, changing the number in the first LED position to the number desired.
 - Press and hold S again until the second LED number blinks.
 - Press and hold UP \blacktriangle or DOWN \bigtriangledown , changing the number in the second LED position to the number desired.
 - Press and hold **S** again until the <u>third</u> LED number blinks.
 - Press and hold UP ▲ or DOWN ▼, changing the number in the third LED position to the number desired.
 - Finish setting this new height readout by pressing **S** one more time.
- The new height readout is now ready to use.

If there is a memory stop position higher than the upper stop position, the memory stop will be erased.

There are 2.54 centimeters per inch. This makes it easy to tell what the current display units are. For example, if the table is about three feet high, the display will read approximately either 36.0 (inches) or 090 (centimeters).

In inch format, the minimum adjustable amount (third digit) is 0.5". (The third digit will be either 0 or 5.) In centimeter format, the minimum adjustable amount (third digit) is 1 cm. (The third digit will be 0 through 9.)

Reset the table to factory settings (re-initialization)

- To reset the table to factory settings, re-initialize the control unit using the keypad.
 - Be sure there are no obstacles under the table that would prevent it from reaching its lowest position.
 - Press and hold the UP ▲ and DOWN ▼ buttons simultaneously for more than 3 seconds. The legs will begin to move down at half speed of normal operation.
 - Continue to hold the UP \blacktriangle and DOWN \blacktriangledown buttons.
 - The legs will move down to the lowest position, then rebound $1\!/\!16''$ to $3\!/\!16''$ (2mm to 5mm) and stop.
 - Release the UP \blacktriangle and DOWN \blacktriangledown buttons at the same time. This completes the re-initialization procedure.

Adjust gyro anti-collision sensitivity

- The default anti-collision sensitivity is G-1. To increase or decrease the sensitivity of the table to obstacles in the path of its movement:
 - Press and hold the **S** button for more than 5 seconds. The display shows "---".
 - Release **S** and, within 3 seconds, press the **3** button. The display shows "G–X", where X is a number from 0 to 4.
 - Press the UP ▲ or DOWN ▼ button to increase or decrease the gyro sensitivity level. There are five levels of sensitivity: "G-0", "G-1", "G-2", "G-3" and "G-4".
 "G-4" indicates the highest sensitivity and and "G-0" is no gyro sensitivity.
 - Press and hold the **S** button for more than 3 seconds. This completes the adjustment.

If one or more motors are changed in a system, the table must be reset to factory settings.

If the legs do not move when general operation is attempted, the gyro sensitivity adjustment may be too high.

| Error Code | Description | Troubleshooting |
|------------|----------------------------|---|
| E01 | Leg malfunction | Check that the leg cables are securely plugged into the leg and control unit. Inner parts of leg are broken. Replace the leg. |
| E03 | Table top overload | 1. Remove some weight from the table. |
| E04 | Control unit malfunction | 1. Re-initialize the system. |
| E05 | Keypad button stuck | Toggle the button to restore normal function. Replace the keypad if the button remains stuck. |
| E06 | Communication interruption | Check the cable connection between the keypad and control unit. Verify that the cable is securely plugged into the control unit. If the problem is not resolved, replace the keypad or control unit. |
| E12 | Gyro error | Communication is abnormal; power ON to normalize communication. Table is tilted; straighten table or wait one minute before operating table. |

IMPORTANT: The table should be re-initialized after every 1,000 cycles; every six months; or if power is cut or cable is unplugged accidentally. When re-initializing, be sure there are no obstacles under the table that would prevent it from reaching its lowest position

Error codes

esi

Victory[™]LX 2-leg

Electric height adjustable table base

LIMITED WARRANTY

ESI warrants this product to be free from defects in manufacturing for a period of 15 years on structural parts and 7 years on electrical parts from the date of original purchase. This warranty extends only to the original purchaser, and does not apply if the product has been damaged or fails to function properly as a result of misuse, abuse, modification, alteration, or improper cleaning or maintenance. This warranty does not apply to damage in shipment caused by carriers, damage caused during installation, normal wear and tear, or excessive use (meaning consistent use in excess of an eight hour shift). ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION TO ONE YEAR FROM THE DATE OF ORIGINAL RETAIL PURCHASE. ESI's sole obligation under this warranty or any implied warranty, and the purchaser's sole remedy, is limited to the repair or replacement, at ESI's option, of the product or any defective part. Costs (such as installation, labor fees or express shipping) incurred due to replacement of products are not covered under warranty. IN NO EVENT SHALL FELLOWES, ITS AFFILIATES, SUBSIDIARIES, RELATED ENTITIES OR THEIR RESPECTIVE OFFICERS, DIRECTORS, OR EMPLOYEES, BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL, PUNITIVE, EXEMPLARY, OR SPECIAL DAMAGES.

To make a warranty claim, contact ESI at 800-833-3746 or customerservice@esiergo.com. You must provide proof of purchase, such as the original purchase order number.

The duration, terms and conditions of this warranty are valid worldwide, except where different limitations, restrictions or conditions may be required by local law.