

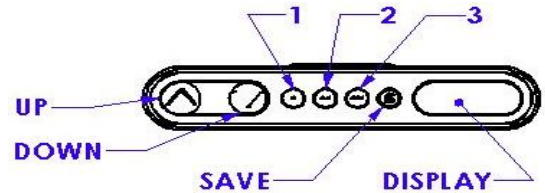
HOW TO ADJUST THE TABLE:

General Operation

1. Press and hold the DOWN or UP arrow button to move the table to the desired height.

Memory Positions

2. To store a surface height in memory; follow steps A, B and C below.
 - A. Move the table to the height position to be saved.
 - B. Press and release button S, then press and release button 1. Position 1 is now saved.
 - C. You may repeat steps a) and b) to store additional heights 2 and 3.
3. To move to the desired positions saved in memory, press and hold the desired key (1, 2 or 3 as required). The table automatically stops when the pre-set height is reached.
4. Any or all of the stored memory heights can be changed at anytime by following step 2.



SETUP INSTRUCTIONS AND TROUBLESHOOTING TIPS

Initialization Procedure:

When you are using the table for the first time, you must INITIALIZE the table legs.

- Adjust the table to the lowest position and release the switch.
- Press and hold the DOWN button for 10 seconds. The legs should move up and down a small distance to indicate that the command has been received.
- Adjust the table to the highest position and back down to the lowest position *twice* in order to establish the full range of the table.

The table is now ready for normal use.

Re-Initialize the Table:

- If the legs are not operating properly, move slowly &/or only downward.
- If the table has been moved &/or relocated after being initialized.
- If at any time an actuator (leg) loses its connection to the control box. Connecting cable pulled out during operation. Re-connect cable and carry out initialization.
- If the table impacts an obstruction during operation - more than once. Re-initialize and ensure there are no obstructions in either the up or down direction.
- If the display shows E01, you must REINITIALIZE the system. If you see other E## codes, carry out a re-initialization and if this does not address the issue contact your facilities representative for assistance.

Setup the Display:

- Press and hold the UP and DOWN buttons together as required to adjust the height shown on the display. After 5 seconds of inactivity, table returns to normal operation.