Error codes for COMPACT Control box:

7.3 Error indication with LEDs

Depending on the version, the COMPACT^{eco} is equipped with LEDs to indicate errors even if a handswitch without display is used. These LEDs are placed on the housing top over the handswitch socket and each motor socket.

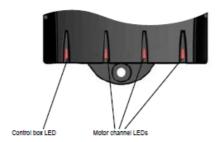
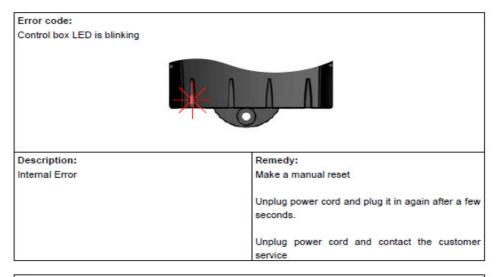


Figure 7: LEDs on COMPACT***

If a LED is permanently on or blinking, please check the following table for error descriptions and remedies.





Error code:

A Motor channel LED is blinking



Description:

Short circuit motor channel

(the LED over the affected channel is blinking)

Remedy:

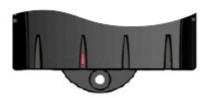
Unplug the control unit

Fix the external short circuit

Start the control unit again

Error code:

A Motor channel LED is on



Description:

Motor is missing

(the LED over the affected channel is on)

Remedy:

Plug in the correct motor to the motor socket that shows the error

Reset all motors

7.4 Click codes

When the control unit is switched on the COMPACT^{eco} uses its relays to inform the user acoustically about the system state and the reason why the control unit was switched off before. The table below shows which number of clicks corresponds to certain information.

Number of clicks	State information							
2x	Normal operation: No problems detected							
1x	Emergency operation: The system is in Safe-State, movement is not possible. Check LED indication and/or error codes on the display of the handswitch.							
3x – 6x	Last shutdown incomplete / forced reset: Check LED indication and/or error codes on the display of the handswitch.							



The display reads E + an error code.

Cause							Remedy
There	is	an	internal	fault	in	the	Proceed as indicated in the following list.
COMPACT ^{eco} control unit.							

Code	Description	Remedy
00	Internal Error Channel 1	Unplug the power cord and contact the customer
01	Internal Error Channel 2	service.
02	Internal Error Channel 3	
12	Defect Channel 1	Unplug the control unit. Fix the external short circuit.
13	Defect Channel 2	Or Plug in the correct motor to the motor socket that shows the error.
14	Defect Channel 3	Start the control unit again.
24	Overcurrent Motor M1	Remove jammed objects from the driving area.
25	Overcurrent Motor M2	Desk might be overloaded → Remove load from
26	Overcurrent Motor M3	desk.
48	Overcurrent Motor Group 1	
49	Overcurrent Motor Group 2	Contact customer service
60	Collision protection	
62	Overcurrent Control Unit	
36	Plug detection in Motor socket M1	Plug in the correct motor to the motor socket that
37	Plug detection in Motor socket M2	shows the error.
38	Plug detection in Motor socket M3	Reset all motors.
61	Actuator changed	
55	Synchronization lost motor group 1	Remove load from desktop.
56	Synchronization lost motor group 2	Reset all motors.
		If error occurs after reset again, contact customer service.
67	High voltage	Unplug the power cord and contact the customer service
70	Motor configuration changed	See chapter 4.3.5
71	Anti-Pinch configuration changed	See chapter 5 to activate or deactivate sensors
81	Internal error	Make a manual reset
		Unplug the power cord and plug it in again after a few seconds.
		If this error occurs frequently, unplug the power cord and contact the customer service.