Error messages on the Handset Display

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The display reads HOT.

Cause	Remedy
The SMART control unit is fitted with	Wait until the control unit has cooled down and HOT is
overheating protection. Overheating has	no longer displayed. The SMART control unit is then
caused it to stop the control unit.	operational again.



The display reads E + an error code.

Cause	Remedy
There is an internal fault in the SMART	Proceed as indicated in the following list.
control unit.	

Code	Description	Remedy
00	Internal Error Channel 1	Unplug the power cord and contact the customer service.
01	Internal Error Channel 2	
12	Defect Channel 1	Unplug the control unit.
		Fix the external short circuit.
13	Defect Channel 2	Or
		Plug in the correct motor to the motor socket that shows
		the error.
		Start the control unit again.
24	Overcurrent Motor M1	Remove jammed objects from the driving area.
25	Overcurrent Motor M2	Desk might be overloaded → Remove load from desk.
48	Overcurrent Motor Group 1	
60	Collision protection	Contact customer service
62	Overcurrent Control Unit	
36	Plug detection in Motor socket M1	Plug in the correct motor to the motor socket that shows
37	Plug detection in Motor socket M2	the error.
61	Actuator changed	Reset all motors.
55	Synchronization lost motor group 1	Remove load from desktop.
		Reset all motors.
		If error occurs after reset again, contact customer service.
67	High voltage	Unplug the power cord and contact the customer service
70	Motor configuration changed	See chapter 4.3.5
81	Internal error	Make a manual reset
		Unplug the power cord and plug it in again after a few seconds.
		If this error occurs frequently, unplug the power cord and contact the customer service.



Note: the **PowerFail detection** identifies mains power breakdowns and saves all relevant data before the voltage falls below a critical threshold.

In some exceptional cases, this storage is not possible and the error **E81** is shown on the handswitch display (if available) and the SMART clicks three times.

To rectify this error, a manual reset is necessary (see chapter 4.2.4)



Note: if the mains power breaks down or is disconnected from the control unit during movement of the drives, a manual reset might be necessary.

6.3 Click codes

When the control unit is switched on the SMART uses its relays to inform the user acoustically about the system state and the reason why the control unit was switched off before. The table below shows which number of clicks corresponds to certain information.

Number of clicks	State information
2x	Normal operation: No problems detected
1x	Emergency operation: The system is in Safe-State, movement is not possible. Check LED indication and/or error codes on the display of the handswitch.
3x – 6x	Last shutdown incomplete / forced reset: Check LED indication and/or error codes on the display of the handswitch.